



Automated Marking, Labeling & Packaging Systems

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i tape with



WATER-ACTIVATED TAPES



CENTRAL
brand



Water-Activated Tapes

For more than 90 years, IPG®'s water-activated tape product line has focused on innovative and technologically sound product developments. We have led the packaging industry with unique advances in processing technology and development of patented adhesives. IPG® is a pioneer in the manufacturing of reinforced carton-sealing tapes and the first die-coater of reinforced laminates.



Scan here to learn more about IPG's water-activated tapes!

The Industry Leader in High Performance Water-Activated Tapes

Most pressure-sensitive tapes take time to develop a “destructive” bond when applied to a porous substrate surface. Water-activated tapes bond instantly to both virgin and recycled fiber (corrugated carton, paper, etc.) surfaces and therefore, generate an immediate destructive bond resulting in a tamper evident package.

Different situations call for different carton sealing systems. IPG®'s water-activated tapes are specifically designed for each individual application. Our reinforced products are available in non-printed, stock prints and custom print grades. They all have one common feature...uncompromising quality.

From advanced computerized coating to new high strength composites and adhesives, IPG's water-activated tapes offer superior performance for:

- **sealing**
- **identification**
- **packaging**
- **tabbing**
- **core starting**
- **paper**
- **security control**
- **many other uses**



BENEFITS

Paper Tapes

- **Aggressive Bond** — our starch-based adhesive aggressively bonds to corrugated cartons, even in dusty or dirty environments.
- **Kind to the Environment** — our paper tapes are 100% recyclable and repulpable, as well as 100% biodegradable. In addition, our 160 Green Core style tapes, are made with at least 50% recycled fibers.
- **Available in Various Colors & Patterns** — ideal for organizing your stock and rotating your inventory.
- **Custom Printing** — advertise your company and products, provide directions for freight handlers and improve the appearance of your package.
- **Protection** — a carton sealed with our paper tape can't be opened without leaving a broken seal.

Designed for fast, permanent adhesion and superior strength. Cracking of the adhesive surface provides our paper tape with excellent flexibility for sealing carton corners, edges and irregular surfaces. Use Central® brand paper tapes to seal lightweight or standard sized packages or cartons that will be shipped in unitized loads or full pallets.

TECHNICAL DATA

Product Code	Widths	Paper Weight	Colors	Rolls per Case	Cases Per Pallet	Grade
190	2"	78 lbs	Natural	2" - 375' - GSI-14 Pack	60	Heavy Duty
	2½"			2½" - 375' - GSI-12 Pack		
	3"	90 lbs	White	3" - 375' - GSI-10 Pack	60	
Recommended uses: Sealing medium weight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Carton sealing for unitized cartons (pallets). Paper splicing and food products packaging. Environmentally friendly packaging. Use when high strength or reinforced tape is not required.						
160 Green Core	60mm	57 lbs	Natural	60mm - 600' - GSI-12 Pack	60	Green Core
	70mm			70mm - 600' - GSI-10 Pack		60
Recommended uses: Sealing lightweight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Packing for food and textile industries, splicing of recycled webs, packing of unitized cartons (pallets).						
160	2"	57 lbs	Natural	2" - 600' - GSI-14 Pack	60	Medium Duty
	2½"			2½" - 600' - GSI-12 Pack		
	3"			3" - 600' - GSI-10 Pack		
	4"	55 lbs	White	4" - 600' - GSI-6 Pack	60	
	6"			6" - 600' - GSI-4 Pack		
Recommended uses: Sealing lightweight cartons, including regular slotted containers, full overlap, telescope and others. As a dust seal or for in-plant use. Packing for food and textile industries, splicing of recycled webs, packing of unitized cartons (pallets).						
140	1"	40 lbs	Natural	1" - 500' - GSO-30 Pack	63	Light Duty
	1¼"			1¼" - 500' - GSO-24 Pack		
	1½"	35 lbs	White	1½" - 500' - GSO-20 Pack	63	
Recommended uses: To pack a lightweight inner carton in a master carton. To seal retail carry-out packages. Retail gift wrap stations. As a dust seal. Delicatessens, meat and produce packaging. To tape and hold assembly packaging.						

All product grades available in other sizes upon request.

BOX MAKERS' TAPE



Box Makers' tapes are used to seal manufacturer's joints on corrugated cartons in a box-making factory. The products work well on recycled cartons, in addition to virgin board. Available in long length rolls, the Box Makers' tapes accommodate continuous application, work on small to large carton joints and improve productivity. All purpose tape (281 Grade) is available in natural, white and snow-white colors.

Product specifications are available from your Packaging Specialist or IPG's Technical Service Department.

IPG manufactures three grades of quality Box Makers' tapes:

- **All Purpose - 281 Grade**
- **Regular - 282 Grade**
- **Heavy Duty - 283 Grade**

Reinforced Tapes

Available in a wide variety of sizes and product construction, Central® brand reinforced tapes are designed to provide consistent performance in carton sealing applications where durability, extra strength and reliability are required. Extra strong fiberglass yarns are bonded between the high tensile strength sheets for an extra margin of strength.

- **Secure Bond** — testing proves our tape bonds faster than any competitor's of like construction.
- **All Weather Use** — not affected by extreme hot or cold temperatures.
- **Superior Strength** — fiberglass yarns seal your cartons with an extra measure of strength.
- **Takes on the Dust** — our starch based adhesive absorbs dust and bonds securely to the carton. Sealing the seam also acts as a dust barrier.
- **Environmentally Friendly** — reinforced tapes are considered "recycling-friendly" as they generally do not interfere with the corrugated box recycling process. For older recycling processes, the "strippable" feature of Grade 270 and Red Alert® MD allows the non-cellulose tape materials to easily be removed from the box before being sent for recycling.
- **Pilferage Proof** — fiber will be irreparably damaged upon tape removal.

BENEFITS

TECHNICAL DATA

Product Code	Widths	Top/Bottom Paper Weight	Colors	Basis Reinforcement	Rolls per Case	Cases per Pallet
285	3"	40lbs/40lbs	Natural	MD - (2-2-1-1-2-2) 75 fiberglass on ½" spacing CD - (1-1-1) 75 fiberglass on .68" spacing	3" - 400' - 10 Pack	45
		Recommended uses: Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, heavyweight cartons over 90 lbs. Other sizes available upon request.				
280	3"	30lbs/30lbs	Natural	MD - (3-3-2-2-3-3) 75 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on .55" spacing	3" - 450' - 10 Pack	60
		Recommended uses: Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, heavyweight cartons up to 90 lbs.				
270	2½"	25lbs/30lbs	Natural	MD - (2-2-1-1-2-2) 75 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on .55" spacing	2½" - 450' - 12 Pack	60
		25lbs/30lbs	Snow-white		3" - 375' - 8 Pack	84
	3"	25lbs/30lbs	Natural	3" - 450' - 10 Pack	60	
		25lbs/30lbs	Snow-white	3" - 450' - 10 Pack	60	
Recommended uses: Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, average to heavyweight cartons up to 65 lbs.						
265	2½"	25lbs/30lbs	Natural	MD - (2-1-1-1-1-2) 110 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	3" - 375' - 8 Pack	84
		25lbs/30lbs	Snow-white		3" - 450' - 10 Pack	60
	3"	25lbs/30lbs	Natural	3" - 450' - 10 Pack	60	
		25lbs/30lbs	Snow-white	3" - 450' - 10 Pack	60	
Recommended uses: Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, average cartons up to 60 lbs.						
260	2½"	25lbs/25lbs	Natural	MD - (2-1-1-1-1-2) 75 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	2½" - 450' - 12 Pack	63
		25lbs/25lbs	Snow-white		3" - 375' - 8 Pack	84
	3"	25lbs/25lbs	Natural	3" - 450' - 10 Pack	63	
		25lbs/25lbs	Snow-white	3" - 500' - 6 Pack	60	
	3"	25lbs/25lbs	Super White	3" - 500' - 10 Pack	60	
		25lbs/25lbs	Super White	3" - 900' - 6 Pack	50	
Recommended uses: Two strip carton sealing (top & bottom), non-unitized loads, average weight cartons up to 55 lbs.						
255	2"	25lbs/25lbs	Natural	MD - (2-1-1-1-1-2) 110 fiberglass on ½" spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	2½" - 450' - 10 Pack	75
	2½"	25lbs/25lbs	Natural		2½" - 600' - 12 Pack	75
	3"	25lbs/25lbs	Snow-white		3" - 450' - 10 Pack	60
		25lbs/25lbs	Snow-white		3" - 450' - 10 Pack	60
Recommended uses: Two strip carton sealing (top & bottom), overstuffed cartons, recycled cartons, non-unitized loads, average weight cartons up to 50 lbs.						

Reinforced Tapes

TECHNICAL DATA

Product Code	Widths	Top/Bottom Paper Weight	Colors	Basis Reinforcement	Rolls per Case	Cases per Pallet
250	2" 2½" 3"	23lbs/23lbs	Natural	MD - (1-1-1-1-1) 75 fiberglass ½" spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	2" - 450' - 14 Pack	63
		25lbs/23lbs	Snow-white		2½" - 450' - 12 Pack	63
					3" - 375' - 8 Pack	84
					3" - 450' - 10 Pack	63
					3" - 500' - 6 Pack	60
					3" - 600' - 10 Pack	60
					3" - 1000' - 6 Pack	50
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, average weight cartons up to 40 lbs.						
240	60mm 72mm	23lbs/23lbs	Natural	MD - (1-1-1-1-1) 75 fiberglass ½" spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	60mm - 600' - 12 Pack	60
		25lbs/23lbs	Snow-white		72mm - 375' - 8 Pack	84
					72mm - 450' - 10 Pack	63
					72mm - 500' - 6 Pack	60
					72mm - 600' - 10 Pack	60
					72mm - 1000' - 6 Pack	50
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons up to 30 lbs.						
235	60mm 72mm	23lbs/23lbs	Natural	MD - (1-1-1-1-1) 110 fiberglass ½" spacing CD - (1-1-1) 150 fiberglass on 1.10" spacing	60mm - 450' - 12 Pack	63
		25lbs/23lbs	Snow-white		60mm - 600' - 12 Pack	60
					72mm - 375' - 8 Pack	84
					72mm - 450' - 10 Pack	63
					72mm - 500' - 6 Pack	60
					72mm - 600' - 10 Pack	60
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light to average weight cartons up to 25 lbs.						
233	60mm 70mm	20lbs/23lbs	Natural	MD - (1-1-1-1) 110 fiberglass 5/8" spacing CD - (1-1-1) 150 fiberglass 1.10" spacing	60mm - 450' - 12 Pack	63
					60mm - 600' - 12 Pack	60
					70mm - 375' - 8 Pack	84
					70mm - 450' - 10 Pack	63
					70mm - 500' - 6 Pack	60
					70mm - 600' - 10 Pack	60
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light weight cartons up to 20 lbs.						
Venom®	60mm 70mm	20lbs/23lbs	Natural	MD - (1-1-1-1 per 70mm) 110 fiberglass on 5/8" centers CD - (1-1-1) polyester on 1.10" spacing	60mm - 450' - 12 Pack	60
					70mm - 375' - 8 Pack	84
					70mm - 450' - 10 Pack	63
					70mm - 500' - 6 Pack	63
					70mm - 600' - 10 Pack	60
					70mm - 1000' - 6 Pack	50
Recommended uses: Two strip carton sealing (top & bottom), recycled cartons, non-unitized loads, light weight cartons up to 20 lbs.						

REINFORCED CONSTRUCTION PAPER

Resource	Size (nominal width)	Rolls/Pack	Rolls/Pallet (loose)
K73217	24" x 300'	1	42
K73214	36" x 300'	1	42
K73215	48" x 300'	1	42
K73225	60" x 300'	1	42
K73213	72" x 300'	1	42

Minimum Order Quantity - 1 pallet

- Used as protection for finished floors, countertop, stairs, and other surfaces during new construction and remodeling
- Laminated heavy duty kraft paper reinforced with filaments
- Skid and slip resistant, tear resistant, moisture resistant



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Printed Tapes

Custom Prints are available specific to end-user requirements (or our stock prints to enhance identification or messaging). These may include logos, designs, colors, text, etc. The Custom Print program enhances product offerings to the end-user that separates their product from the competition. We can turn around custom prints in as little as ten days in minimums as low as six cases. Intertape Polymer Group's Graphics Department is more than willing to help design specific artwork for a customer.



DIAGONAL STRIPES

Resource Number	Grade	Colors	Width	Length	Rolls per Case	Cases per Pallet
K2137P050	160 Medium Duty Paper	Red	2.5"	600'	12	60
K2137P055	160 Medium Duty Paper	Bright Green	2.5"	600'	12	60
K2137P058	160 Medium Duty Paper	Yellow	2.5"	600'	12	60
K2137P057	160 Medium Duty Paper	Orange	2.5"	600'	12	60
K2137P052	160 Medium Duty Paper	Bright Blue	2.5"	600'	12	60
K2139P050	160 Medium Duty Paper	Red	3.0"	600'	10	60
K2139P055	160 Medium Duty Paper	Bright Green	3.0"	600'	10	60
K2139P058	160 Medium Duty Paper	Yellow	3.0"	600'	10	60
K2139P057	160 Medium Duty Paper	Orange	3.0"	600'	10	60
K2139P052	160 Medium Duty Paper	Bright Blue	3.0"	600'	10	60

SOLID COLORS

Resource Number	Grade	Colors	Width	Length	Rolls per Case	Cases per Pallet
K7450P144	#260 Reinforced	Red	3.0"	450'	10	63
K7453P795	#260 Reinforced	Green	3.0"	450'	10	63
K7453P797	#260 Reinforced	Yellow	3.0"	450'	10	63
K2763P001	#260 Reinforced	Pale Blue	3.0"	450'	10	63
K2125P047	#160 Medium Duty	Red	2.5"	600'	12	60
K2876P581	#160 Medium Duty	Green	2.5"	600'	12	60
K2202P032	#160 Medium Duty	Yellow	2.5"	600'	12	60
K2876P580	#160 Medium Duty	Orange	2.5"	600'	12	60
K2799P615	#160 Medium Duty	Pale Blue	2.5"	600'	12	60
K2800P756	#160 Medium Duty	Red	3.0"	600'	10	60
K2867P624	#160 Medium Duty	Green	3.0"	600'	10	60
K2867P621	#160 Medium Duty	Yellow	3.0"	600'	10	60
K2867P623	#160 Medium Duty	Orange	3.0"	600'	10	60
K2800P713	#160 Medium Duty	Pale Blue	3.0"	600'	10	60

Printed Tapes

STOCK DESIGNS

Resource Number	Grade	Printed Message	Width	Length	Rolls per Case	Cases per Pallet
K2485P001	233	Stop-Caution	70mm	450'	10	63
K73278P001	RAMD	Red Alert	3.18"	450'	10	63
K7000P426	240	Made In The USA	72mm	450'	10	63
K2525P195	260	Warning	3.0"	450'	10	63
K7000P508	240	Warning	72mm	450'	10	63
K2420P001	270	Red Alert	3.18"	450'	10	60
K2525P293	260	Fragile	3.0"	450'	10	63
K2034P577	140	Safe Handling	1.0"	500'	30	63
K2036P185	140	Safe Handling	1.5"	500'	20	63
K2034P190	140	Not For Sale	1.0"	500'	30	63
K2034P191	140	Thank You	1.0"	500'	30	63

Red Alert®

Red Alert® — Just what the doctor ordered to help prevent theft, pilferage and contamination!

FEATURES & BENEFITS



- Bonds with corrugated cartons and offers the most secure adhesive tape closure system available in the market today
- Ideal for a variety of climate conditions
 - Wide range of operating temperatures - will consistently perform between 0°F and 120°F
 - Ideal for:
 - dusty environments
 - corrugate with high post consumer contents
 - corrugate that has previously been sealed and must be securely resealed



OVERSIZED



REINFORCED



KRAFT COLORED



CARTON SEALING



WATER-ACTIVATED



CUSTOM PRINTABLE



i tape with

CORPORATE PROFILE

Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing and technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company believes it has assembled the broadest and deepest range of products in the industry. IPG is widely recognized for its development and manufacture of specialized polyolefin, plastic and paper-based packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industry/specialty distributors, retail stores and large end-users in diverse industries.



- 1. Ansonia, CT ●▲
- 2. Blythewood, SC ●
- 3. Brighton, CO ●
- 4. Carbondale, IL ●
- 5. Danville, VA ●▲
- 6. Delta, British Columbia ●▲
- 7. Flensburg, Germany ▲
- 8. Marysville, MI ●
- 9. Menasha, WI ●
- 10. Ontario, CA ▲
- 11. Porto, Portugal ●
- 12. Tampa, FL ●▲
- 13. Tremonton, UT ●
- 14. Truro, Nova Scotia ●
- 15. **Executive Headquarters**
Sarasota, FL
- 16. **Corporate Headquarters**
Montreal, Quebec



● Manufacturing
▲ Distribution

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